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# Design of a Turn-on Fluorescence Assay for the Identification and Application of Improved ADC Linkers

Caitlin N. Vitro, Samantha R. Benjamin, Jared T. Miller, Siteng Fang, L. Nathan Tumey



**Abstract**  
Antibody-drug conjugates (ADCs) are a class of drug currently used for the targeted treatment of cancer. The prototypical linker used for such ADCs is the Val-Cit-PABC linker due to its rapid cleavage rate by the lysosomal enzyme cathepsin B as well as its stability in human plasma. However, recent studies have shown this system to be unstable in the presence of various enzymes such as carboxylesterases and neutrophil elastases. To mitigate this issue, we have designed a peptide library that can be readily screened in order to identify linker sequences that are still rapidly cleaved by lysosomal enzymes but are stable in human and mouse plasma. In short, the library was designed to utilize a turn-on fluorescence assay made possible by the fluorophore AMC (7-Amino-4-methylcoumarin). AMC is known to be non-fluorescent when the 7-amino group is bound as an amide but is highly fluorescent upon cleavage of the amide bond. Therefore, AMC can be employed as a fluorescent probe for rapid determination of amide bond cleavage – specifically that of ADC linkers. Lysosomal ADC processing relies on cleavage of the amide bond between the linker and the cytotoxic payload, and therefore the turn-on fluorescence assay provides a simple method for determining whether particular peptide linkers are susceptible to such cleavage. Due to its poor nucleophilicity, the AMC was attached to a single amino acid and subsequently coupled to variable tripeptide linkers. All individual compounds were purified and characterized by LCMS resulting in 130 linkers for screenings. We will report the results of the linker stability and plasma stability studies focusing on linkers that have the best potential for incorporation in ADC designs.

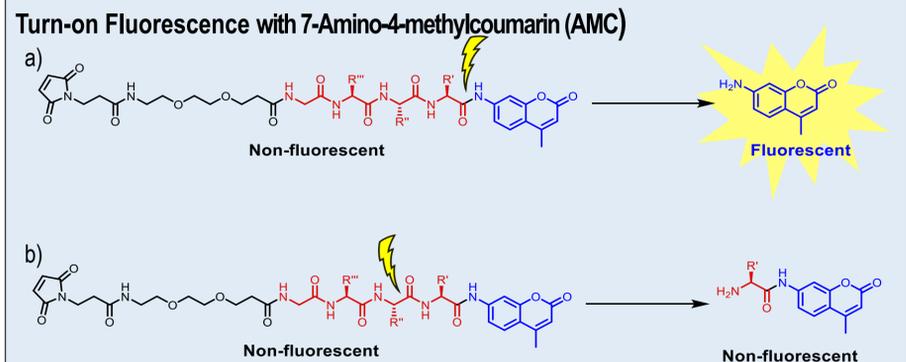


Figure 1. Turn-on fluorescence with AMC (blue) and tetrapeptide linker (red). AMC known to be non-fluorescent when the 7-amino group is bound as an amide. a) Upon cleavage of the P1-P1' amide bond, fluorescence is observed. b) Cleavage of any other peptide bond would not result in fluorescence.

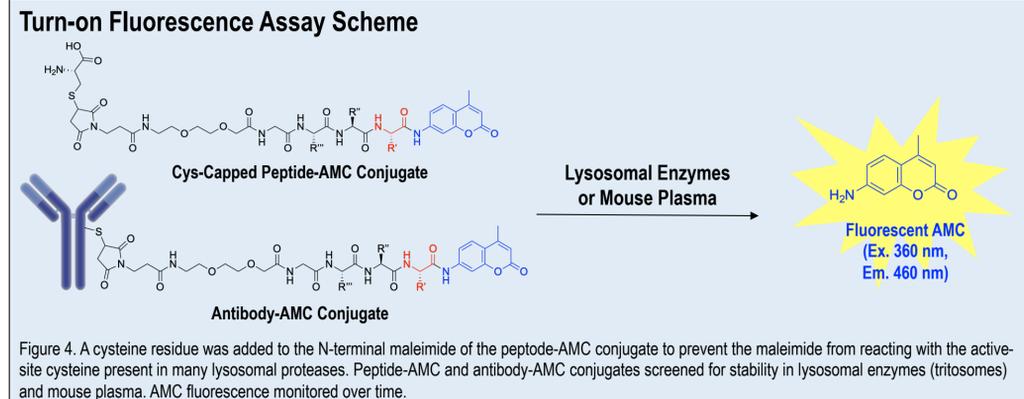
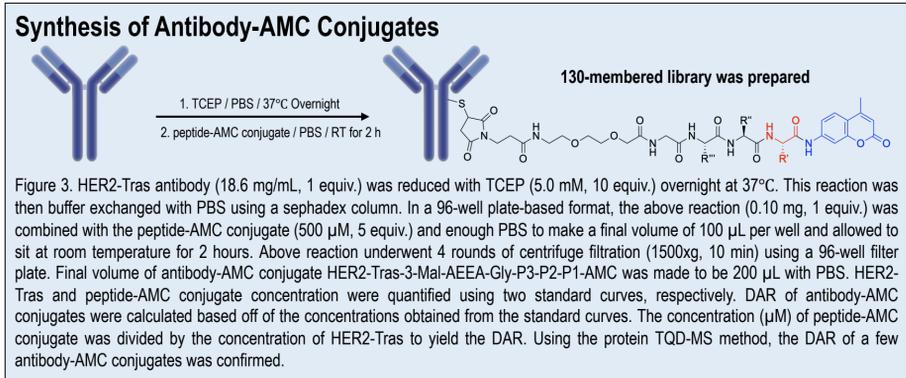
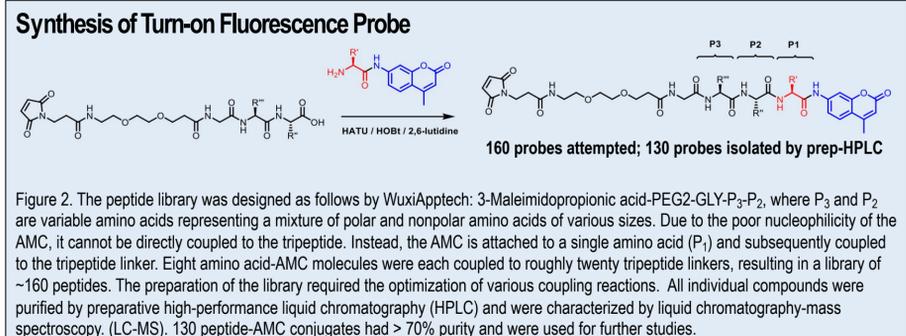


Figure 4. A cysteine residue was added to the N-terminal maleimide of the peptide-AMC conjugate to prevent the maleimide from reacting with the active-site cysteine present in many lysosomal proteases. Peptide-AMC and antibody-AMC conjugates screened for stability in lysosomal enzymes (tritosomes) and mouse plasma. AMC fluorescence monitored over time.

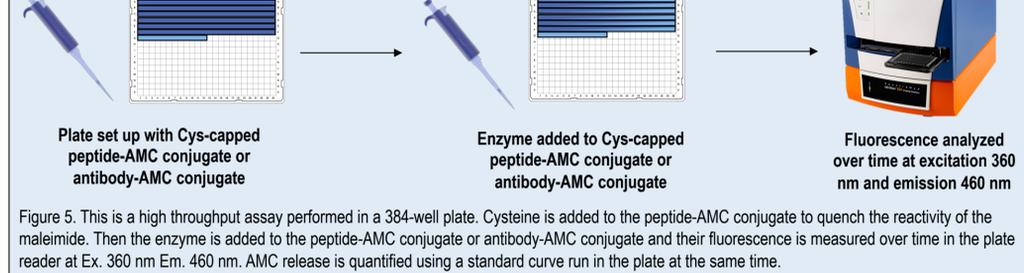
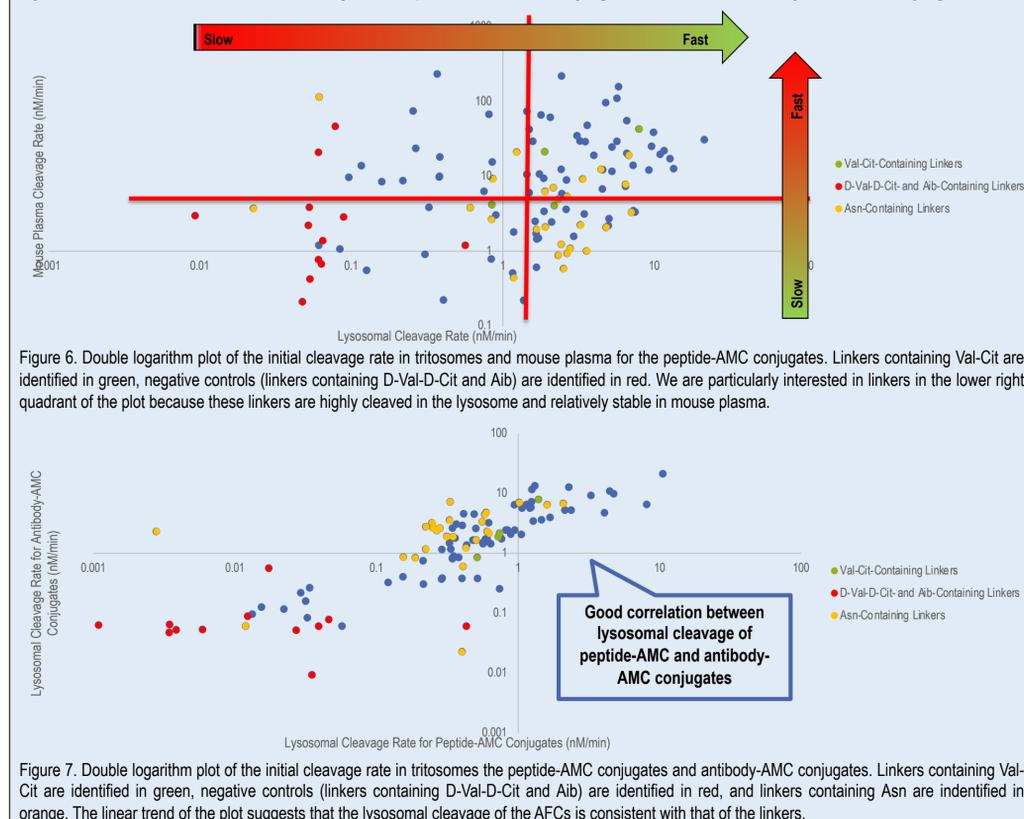


Figure 5. This is a high throughput assay performed in a 384-well plate. Cysteine is added to the peptide-AMC conjugate to quench the reactivity of the maleimide. Then the enzyme is added to the peptide-AMC conjugate or antibody-AMC conjugate and their fluorescence is measured over time in the plate reader at Ex. 360 nm Em. 460 nm. AMC release is quantified using a standard curve run in the plate at the same time.



**Antibody-AMC Conjugate Linker Sequences**

Table 1. Initial Lysosomal and Mouse Plasma Cleavage Rates for Antibody-AMC Conjugates

Linker Sequence (P <sub>3</sub> -P <sub>2</sub> -P <sub>1</sub> -AMC)	Initial Cleavage Rate (nM/min)		Linker Sequence (P <sub>3</sub> -P <sub>2</sub> -P <sub>1</sub> -AMC)	Initial Cleavage Rate (nM/min)	
	Tritosomes	Mouse Plasma		Tritosomes	Mouse Plasma
Gln-Phe-Asn-AMC	7.24	6.62E-06	Ser-Cit-Asn-AMC	1.90	3.25E-05
Gln-Asn-Leu-AMC	7.03	2.08E-06	Gly-Val-Gly-AMC	1.72	6.96E-06
Ser-Asn-Leu-AMC	4.79	2.96E-07	Ser-Cit-Ser-AMC	1.67	3.90E-06
Ser-Asn-Asn-AMC	3.56	7.08E-06	Ala-Ala-Cit-AMC	1.66	6.95E-06
Gln-Phe-Ser-AMC	2.93	2.18E-06	Gly-Cit-Ala-AMC	1.36	1.23E-05
Gln-Asn-Asn-AMC	2.65	9.05E-06	D-Val-D-Cit-Ser-AMC	0.06	1.93E-05
Ser-Asn-Ser-AMC	2.32	6.05E-06	Pro-Aib-Gly-AMC	0.05	8.66E-06

We suspect linkers highlighted in purple (P<sub>3</sub>-Asn-P<sub>1</sub>-AMC) to be cleaved by legumain, an asparaginyl endopeptidase that is overexpressed in a variety of cancers and is known to be present in the lysosome.

**Conclusions**  
ADC linker stability was successfully evaluated through the use of a turn-on fluorescence assay with AMC. Lysosomal and mouse serum stability screenings identified a set of linkers with improved stability compared to the prototypical Val-Cit-PABC. While linkers with Val-Cit in the P3 and P2 as opposed to the typical P2 and P1 position doesn't make it a direct comparator, there are still plenty of linkers identified which had more rapid cleavage in tritosomes and higher stability in mouse plasma compared to those containing Val-Cit. More than half of these exemplar linkers were ones that contained asparagine: Ala-Ala-Cit-AMC, Gly-Val-Gly-AMC, Gly-Cit-Ala-AMC, Ser-Asn-Asn-AMC, Ser-Asn-Leu-AMC, Ser-Asn-Ser-AMC, Ser-Cit-Asn-AMC, Ser-Cit-Ser-AMC, Gln-Asn-Asn-AMC, Gln-Phe-Ser-AMC, and Gln-Trp-Asn-AMC. This is consistent with previous reports from our lab which identified a series of Asn-containing linkers as being highly cleaved in the lysosome and stable in mouse serum. The identification of linkers that are more stable than Val-Cit-PABC provides an opportunity for an exciting new generation of ADC linkers.

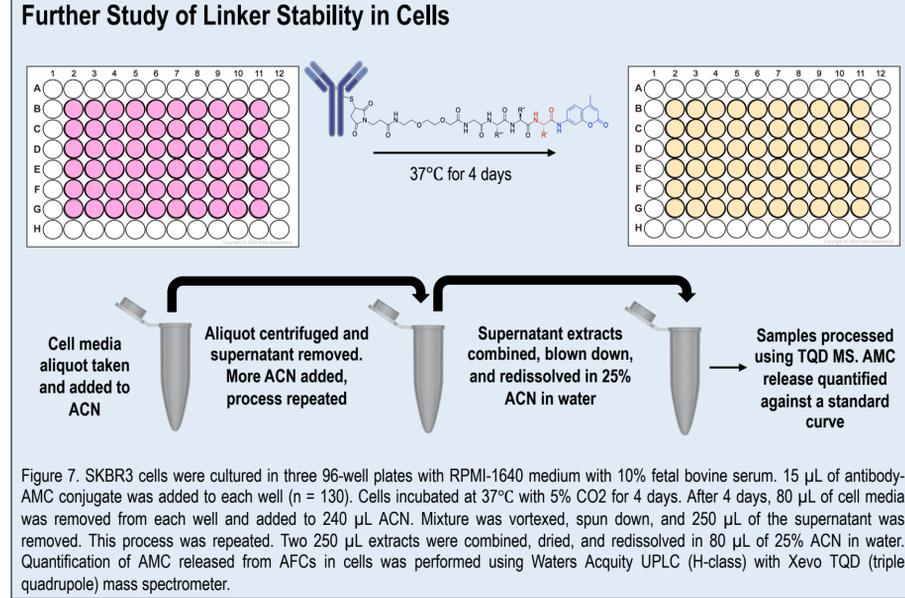


Figure 7. SKBR3 cells were cultured in three 96-well plates with RPMI-1640 medium with 10% fetal bovine serum. 15 μL of antibody-AMC conjugate was added to each well (n = 130). Cells incubated at 37°C with 5% CO<sub>2</sub> for 4 days. After 4 days, 80 μL of cell media was removed from each well and added to 240 μL ACN. Mixture was vortexed, spun down, and 250 μL of the supernatant was removed. This process was repeated. Two 250 μL extracts were combined, dried, and redissolved in 80 μL of 25% ACN in water. Quantification of AMC released from AFCs in cells was performed using Waters Acquity UPLC (H-class) with Xevo TQD (triple quadrupole) mass spectrometer.

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